

# Work Order ID 53521

November 9, 2009 7:55:25 AM

Page 1

Item ID: D2404

Revision ID: A

Item Name: Heater Perforated Sheet

Start Date: 09/11/2009 Start Qty: 2.00

Required Date: 13/11/2009 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: PL Date: 9-11-9 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2404	Rev A

100 0.00



SHEAR

Shear

Memo

Shear

Cut blank: 10.250" x 10.750"

110



Small Fab

Small Fab

Memo

Small Fab

Debur

120



QC5- Inspect part completeness to step on W/O

QC

Memo

Quality Control

Accept



Setup Start

Stop

Cust Item ID:

Customer:

7X

7X

= 7 m. d 10/04/22

= 7 m. d 10/04/22

5/10/22

7X

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Item ID: D2404

Accept



Setup Start



Revision ID: A

Stop



Item Name: Heater Perforated Sheet

Start Date: 09/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Memo

0.00

mk

10/04/26

(7x)

Packaging

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

10/04/27 J

B9 10-4-27  
(7)

# Picklist Print

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Page 1

Work Order ID: 53521

Parent Item: D2404RevA

Parent Item Name: Heaater Perforated Sheet

Comments:

Start Date: 09/11/2009

Required Date: 13/11/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MPA1/80324X10B		Purchased	No			100	sf	43.0000	1.7720			



Perf Alum. .032 1/8Dia3/

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	43	
110413 ✓	40	
19211	3	

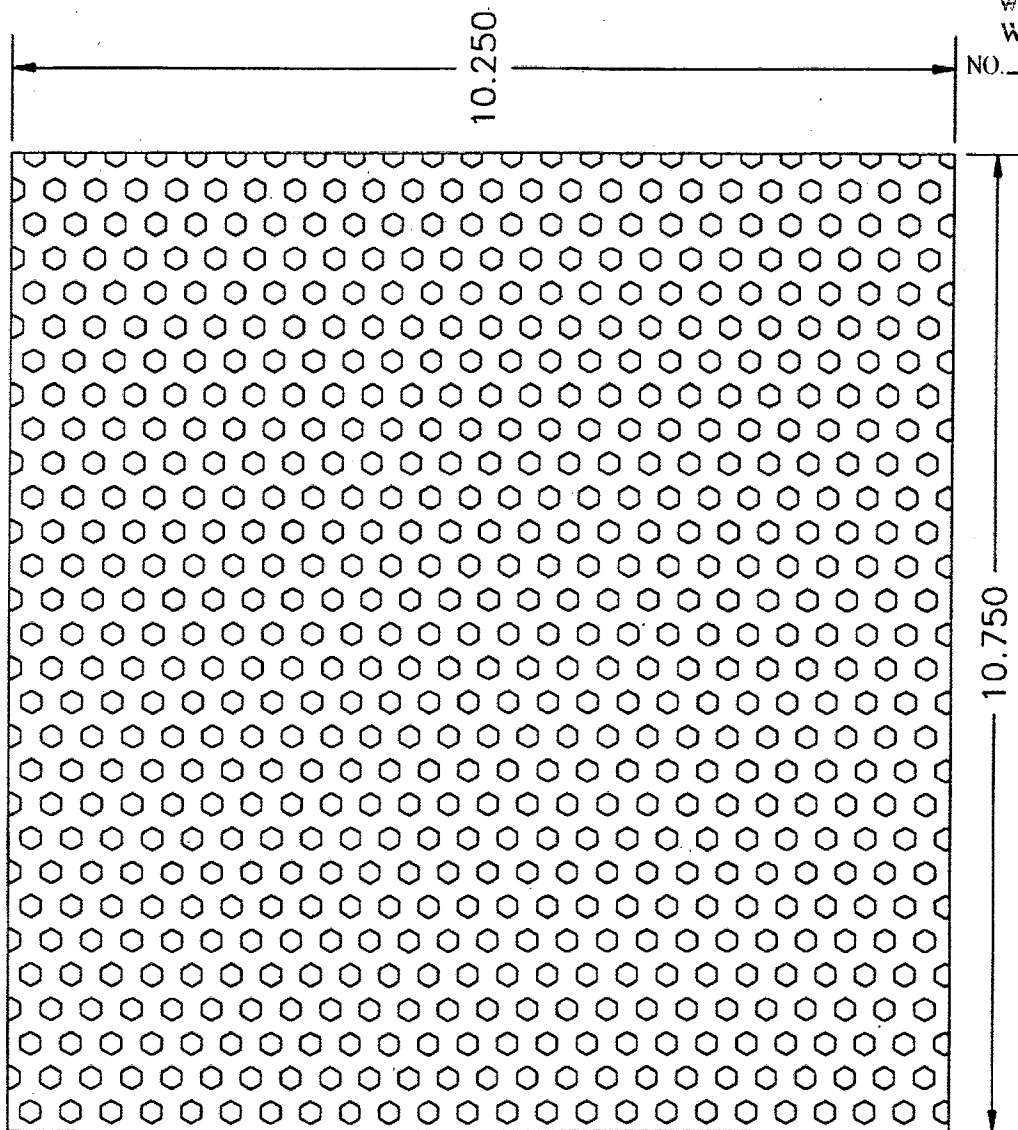
M-k  
10/04/22  
6.202



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2404	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE HEATER PERFORATED SHEET SCALE 1:2	

RELEASED  
9/6/95 BW

SHEET 17  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 53521



MATERIAL: 0.032 PERFORATED AL. SHEET  
1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25